

## ABSTRACT OF THE DISCLOSURE

A method of forming an undergarment is provided. The method includes inserting an adhesive layer between a first fabric layer and a second fabric layer to form a fabric sub-assembly, the sub-assembly having a periphery that is larger than an outer periphery of the undergarment; causing the adhesive layer to form a laminate from the sub-assembly; and removing a trim from the laminate at the outer periphery to form a finished edge of the undergarment, wherein the first and second fabric layers comprise at least one cotton material.